

Ri-Screen PP60 TC8 Perm

PRODUCT DESCRIPTION / BENEFITS

Ri-Screen PP60 TC8 Perm series is a self-adhesive film developed for short term indoor application on flat surfaces.

The top coated polypropylene face film an external colour stability up to 6 months, specially developed for screen-printing with conventional (solvent-based) and UV curable inks, and UV off-set. The permanent water-based acrylic adhesive provides a good adhesion on a wide range of substrates. The 135 g/m² clay coated kraft paper ensures a good flatness and a good printing result. All products are REACH & RoHS compliant.

TYPICAL USE

- Short term indoor & outdoor advertising.
- Labels and stickers.
- Temporary point of sale advertising.

CONSTRUCTION

- **Face film:** 60 µm top coated polypropylene
- **Adhesive:** permanent clear water-based acrylic
- **Release liner:** clay coated kraft paper 135 g/m²

Products:

Clear Gloss finish: Code 00754 - **Ri-Screen PP60 Clear Gloss TC8 Perm**

White gloss finish: 14493 - **Ri-Screen PP60 White Gloss TC8 Perm**

CONVERTING METHOD

Screen printing with solvent-based and UV-curable inks.
Offset UV

APPLICATION METHOD / INSTRUCTIONS FOR USE

Suitable for dry and wet application method on clean and degreased substrates.
Application temperature above 10°C.

EXPECTED DURABILITY

The expected vertical outdoor durability in Central Europe (zone 1) is 6 months.
This information is based on real file experience and artificial aging according to ISO 4892-2.
Note: Exposure to severe temperature and ultra-violet light will cause a quicker deterioration.
This applies also to polluted area, high altitude, horizontal applications, and south-facing exposure in north hemisphere.

SHELF LIFE

Shelf life is 2 years, when stored at 23 °C and 50 % relative humidity conditions.
Higher temperatures and/or humidity levels will reduce product shelf life.
NB: Printing results start to deteriorate after 12 months storage.

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PHYSICO-CHEMICAL PROPERTIES / TYPICAL VALUES

Face thickness, without adhesive	60 µm	ISO 534-80
Face thickness, with adhesive	80 µm	ISO 534-80
Tensile strength (machine direction)	> 20 N/cm	ISO 527
Elongation at break (machine direction)	>100%	ISO 527
Fire resistance on aluminium	Self-extinguishing	ISO 3795:1989
Dimensional stability (1 week @70 °C on glass)	1.0 mm	FTM 14
Initial adhesion on glass (20 minutes)	10 N/25mm	FTM 1
Adhesion on glass (24 hours)	13 N/25mm	FTM 1
Final adhesion on glass (1 week)	15 N/25mm	FTM 1
Minimum application temperature	+10 °C	
Service temperature	From -40 °C to +90 °C	
One side siliconized clay coated paper liner	135 g/m ²	ISO 536

QUALITY CERTIFICATION



DISCLAIMER

Information on physico-chemical characteristics and values in this document are based upon tests we believe to be reliable and do not constitute a warranty. They are intended only as a source of information and are given without guarantee and do not constitute a warranty. Purchasers should independently determine, prior to use, the suitability of this material to their specific use. All technical data are subject to change. All Fedrigoni products are sold subject to terms and conditions of sale. For more information, contact your Fedrigoni sales representative. In case of any ambiguities or differences between the English and foreign versions of this document, the English version shall be prevailing and leading.